

Safety device with multiple function: GG

Type GG for torch side protection

The safety device GG according to DIN EN ISO 5175-1:

- avoids dangerous gas mixtures by a gas non-return valve (NV)
- stops flashback through flame arrestor (FA)
- a dust filter protects the gas non-return valve against contamination
- every safety device is 100% tested
- all metal components in brass 2.0401 / spring 1.4310

Safety elements of the IBEDA safety device GG:

- NV Gas non-return valve
- FA Flame arrestor

Additional features:

- DF Dust filter



IBEXU Tested and under
surveillance
Test certificate no. 2406



Maintenance:

The safety devices are to be tested by a qualified and authorised person at regular intervals according to country specific regulations. The safety device is to be tested for gas tightness, gas flow and gas return at least once a year.

We would be pleased to offer you the flashback arrestor testing unit model PVGD.

It is not allowed to open the safety devices.

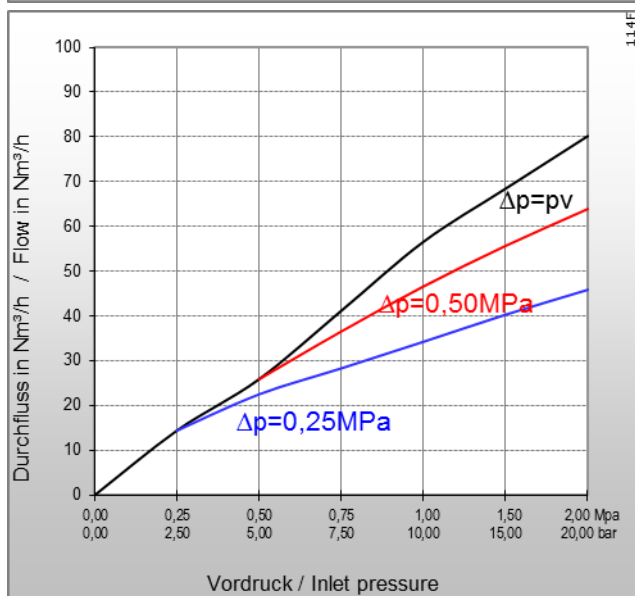
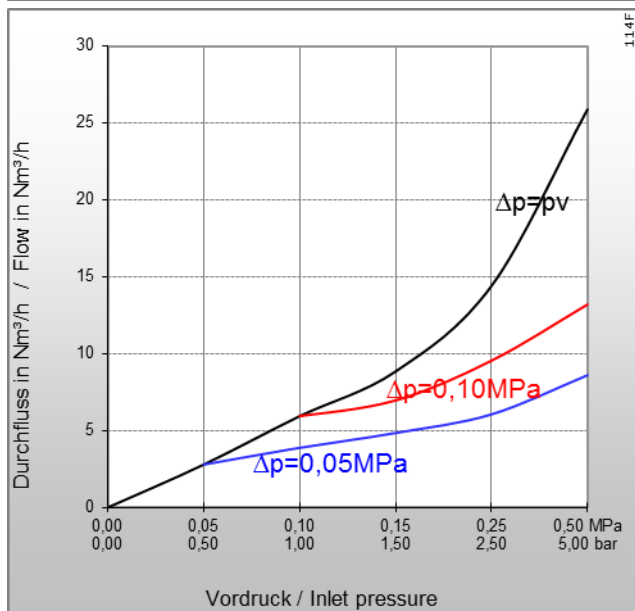
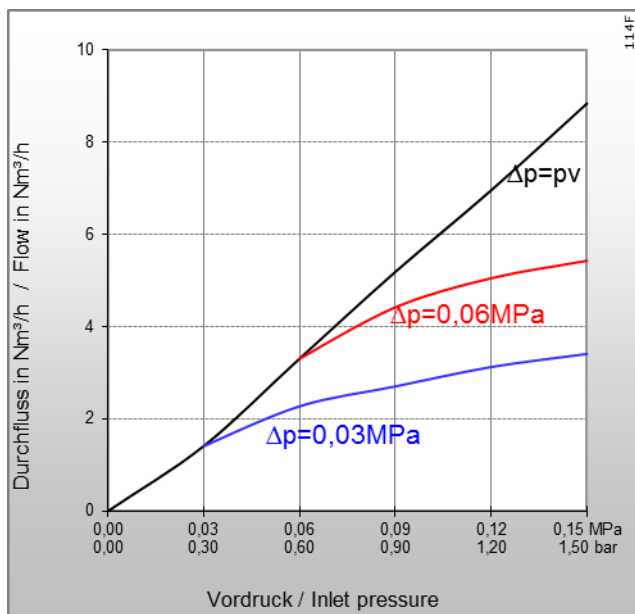
Technical Data:					
Gas types:	Acetylene (A)	Hydrogen (H) Industrial gas ²⁾ (C)	Natural Gas (Methane) (M) Propane (P)	Oxygen (O)	Compressed Air (D)
Working pressure:	0,15 MPa 1,5 bar	0,35 MPa 3,5 bar	0,40 MPa 4,0 bar	2,5 MPa 25 bar	2,5 MPa 25 bar
Cracking pressure:	50 to 70 mbar position-independent				
Operation temperature:	-20°C up to +60°C				
Threads: EN 560 ISO / TR 28821	G3/8LH M16x1,5LH UNF9/16-18LH UNF5/8-18LH			G1/4RH G3/8RH M16x1,5RH UNF9/16-18RH UNF5/8-18RH	
Measure and weight:	diameter:		length:		weight:
	19,5 mm		56,0 mm		82,0 g
Applications:					
Process:	welding		cutting		heating
	up to 30 mm		up to 200 mm		up to 30 mm

Other materials, surface finishing, gas types and additional connections available on request.

The working pressures approved by the UL are different to what is stated above.

Further information in this regard can be provided on request

²⁾ These gas types are not certified.



Type: GG

Flow rates [air]:

p_v = Primary pressure

p_h = Secondary pressure

Δp = Primary pressure minus Secondary pressure

Conversion Factors:

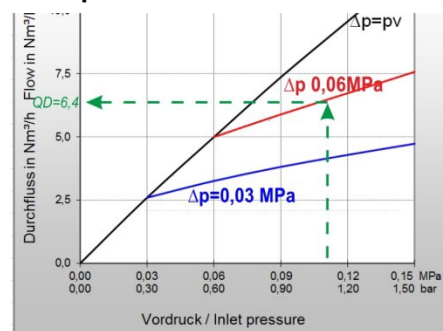
0,1 MPa = 1 bar = 100 kPa = 14,504 psi

1 m^3/h = 35,31 cu ft/h

	A	H	P	M	M	O	E	L
QG ►	C_2H_2	H_2	C_3H_8	CH_4+C	CH_4	O_2	C_2H_4	C_3H_6
F	1,2	3,8*	0,90	1,25	1,4	0,95	1,02	0,92

* Conversion factor 2.5 for devices comprising a flame arrestor
The conversion factor for free flow is 3.8.
(Reference: BAM report 220, D. Lietze)

Example:



$$Q_G = Q_D \times F$$

$$Q_G \text{ ► A} = 6,4 \times 1,2 = 7,68 \text{ m}^3/\text{h C}_2\text{H}_2$$

Q_G = flow / gas type

F = conversion factor

Q_D = flow / air

Certification / Technical Standards / Rules

IBEXU Institut für Sicherheitstechnik GmbH, UL Underwriters Laboratories Inc., TRBS German Technical rules for operation safety, DGUV employer's liability insurance association rules and regulations, DVS German Association for Welding, Cutting and Allied Processes.

Standards/ Approvals

Company certified according to ISO 9001

CE-marking according to: Pressure Equipment Directive 2014/68/EU

(Subject to change without notice)