



Un-alloyed

Date: 2008-12-19
Revision: 12

Diam.mm	Length mm	Product code	Current A	Voltage V	Kg weld metal/ kg electrodes	No. of electrodes/ kg weld metal	Kg weld metal/ hour arc time	Burn-off time/ electrode (sec.)
2,0	300	71552000	40-80	23	0,64	112	0,7	43
2,5	350	71552500	70-110	23	0,69	62	0,9	58
3,2	450	71553200	80-145	24	0,71	30	1,3	85
4,0	450	71554000	120-210	25	0,73	20	1,8	90
5,0	450	71555000	200-285	25	0,75	13	2,7	93

* AWS Suffix R only guaranteed for hermetically sealed or newly redried consumables