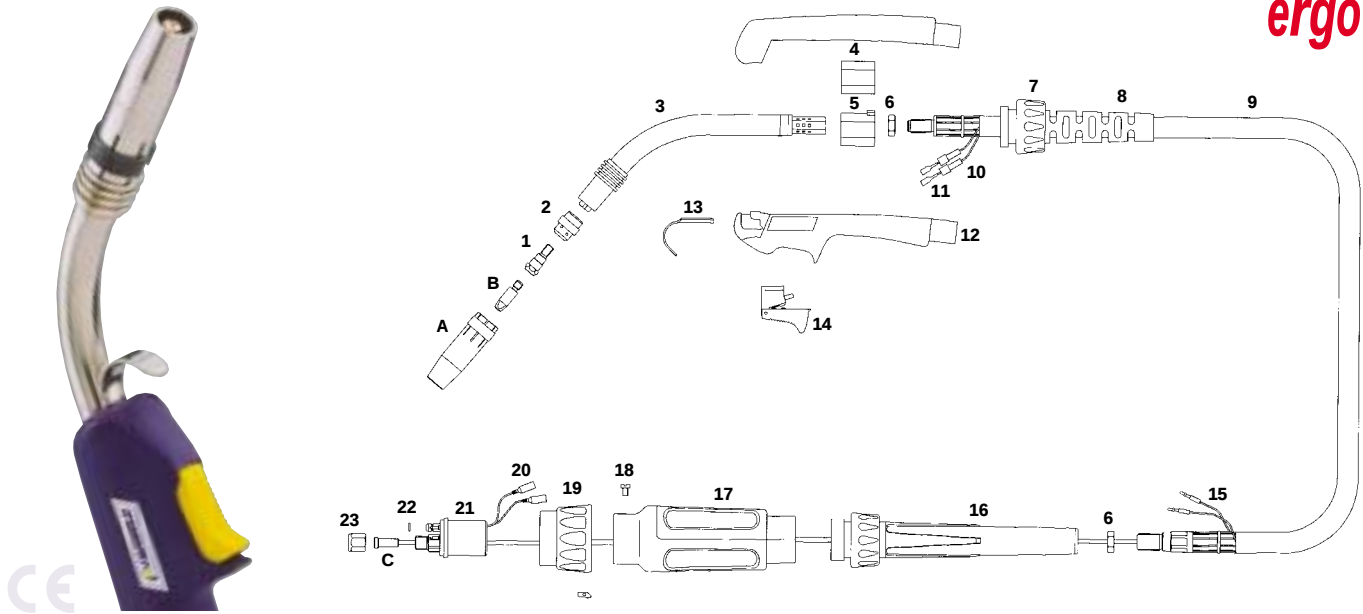


SB 240A Air Cooled MIG Welding Torch



Rating: 250A CO₂ 220A mixed gas EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

ergo



Model			
Description	Part Number		
	3.0 M	4.0 M	5.0 M
Welding Torch c/w Ergo handle	B2400-30ER	B2400-40ER	B2400-50ER
Welding Torch c/w Bladeswitch handle	B2400-30EB	B2400-40EB	B2400-50EB
Welding Torch c/w Microswitch handle	B2400-30EM	B2400-40EM	B2400-50EM

Nozzles	
Part Number	Description
A B2415	Cylindrical Nozzle
B2416*	Conical Nozzle
B2417	Tapered Nozzle

Contact Tips	
Part Number	Description
B B2504-08	Contact Tip .030"/0.8mm M6 Ecu
B2504-09	Contact Tip .035"/0.9mm M6 Ecu
B2504-10*	Contact Tip .040"/1.0mm M6 Ecu
B2504-12	Contact Tip .045"/1.2mm M6 Ecu
B2505-08	Contact Tip .030"/0.8mm M6 CuCrZr
B2505-09	Contact Tip .035"/0.9mm M6 CuCrZr
B2505-10	Contact Tip .040"/1.0mm M6 CuCrZr
B2505-12	Contact Tip .045"/1.2mm M6

Liners	
Part Number	Description
B1535-30	Steel Liner .023"-.035"/0.6-0.9mm X 3mt
B1535-40	Steel Liner .023"-.035"/0.6-0.9mm X 4mt
B1535-50	Steel Liner .023"-.035"/0.6-0.9mm X 5mt
B2524-30*	Steel Liner .040"-.045"/1.0-1.2mm X 3mt
B2524-40*	Steel Liner .040"-.045"/1.0-1.2mm X 4mt
B2524-50*	Steel Liner .040"-.045"/1.0-1.2mm X 5mt
B1536-30	Teflon Liner .023"-.035"/0.6-0.9mm X 3mt
B1536-40	Teflon Liner .023"-.035"/0.6-0.9mm X 4mt
B1536-50	Teflon Liner .023"-.035"/0.6-0.9mm X 5mt
B2513-30	Teflon Liner .040"-.045"/1.0-1.2mm X 3mt
B2513-40	Teflon Liner .040"-.045"/1.0-1.2mm X 4mt
B2513-50	Teflon Liner .040"-.045"/1.0-1.2mm X 5mt

Components		
Part Number	Description	
1 B2412	Tip Adaptor	
2 B2405B	Diffuser Black	
B2405C*	Diffuser Ceramic	
B2405W	Diffuser White	
3 B2401	Swan Neck	
4 B1515	Location Body	
5 B1515/ER	Ergo Handle Location Body	
6 B1505	Lock Nut	
7 B8004	Handle Lock Nut	
8 B8011	Cable Support	
9 B2603-30	Hyperflex Cable Assembly X 3mt	
B2603-40	Hyperflex Cable Assembly X 4mt	
B2603-50	Hyperflex Cable Assembly X 5mt	
10 B1521-C	Cable Terminal Cover	
11 B1521	Cable Terminal	
12 B2514	Ergo Handle Kit c/w Lock Nut	
13 B2517	Hanger Hook	
14 B2516	Medium / Large Ergo Trigger	
15 B1522	Cable Terminal Male	
16 B2841	Cable Support	
17 B1518	Gun Plug Housing c/w Nut	
18 B1526	Gun Plug Screw	
19 B1519	Gun Plug Nut c/w Insert	
20 B1523	Gun Plug Terminal	
21 B1528	Gun Plug Body c/w Spring Pins	
22 B1524	Gun Plug 'O' Ring	
23 B1525	Liner Nut	

* Denotes Standard Build